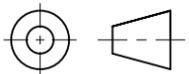


SEE DESIGN STANDARD DS336 FOR DEFINITION OF \triangle SYMBOL.
 UNLESS OTHERWISE STATED :
 ALL DIMENSIONS IN MILLIMETRES TOL. $\pm 0,25$ ANGLES $\pm 2^\circ$
 REMOVE SHARP CORNERS - CHAMFER OR R0,5 MAX.
 INTERNAL RADII 0,5 MAX. SURFACE TEXTURE - $\sqrt{Ra\ 3,2}$
 THREADS TO BS 3643 6g/6H.
 DRAWING PRACTICE TO BS 8888

3rd ANGLE PROJECTION

 DO NOT SCALE

TITLE PH20 ASSEMBLY		FIRST ISSUE No. CIN 69035	DRAWN BY RDT	DRAWN DATE SEP 17
MATERIAL TYPE CODE R/_____	MATERIAL _____	SHEET 1 OF 1	CHECKED BH	ISSUE DATE

CONFIDENTIAL. THIS DRAWING IS THE PROPERTY OF © RENISHAW plc, AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE, OTHER THAN THAT FOR WHICH IT IS SUPPLIED, WITHOUT THE EXPRESS WRITTEN AUTHORITY OF RENISHAW plc.

RENISHAW®

Wotton - under - Edge
 Glos. England.

SCALE
 U.O.S.
 1:1

DRAWING No.
 LA-3007-3020-F

SHEET	1	TITLE	DRG. No.
CONT. ON NEXT SHT.		PH20 ASSEMBLY	LA-3007-3020

MOD. ISS.	DETAILS OF CHANGE	CIN	SIGN DATE
C	FIRST ISSUE MODEL: GEOMETRY EQUIVALENT TO A-3007-3020-05	69035	BGH NOV 11
D	MODEL: GEOMETRY AND POSITIONING OF A-AXIS AND B-AXIS CORRECTED TO REFLECT A-3007-3020-05 A-AXIS MOVED -0.036 IN Z, B-AXIS MOVED -0.010 IN Z	75801	RT OCT 12
E	NO CHANGE TO GEOMETRY. 'PROBE' LED COLOUR GREEN WAS RED.	75801	ANJ JAN 15
F	PARTS LIST: ITEM 10 - LA-3007-1598-E PH20 A AXIS WAS LA-3007-1598-D	-	RDT SEP 17

RENISHAW

DRAWING MODIFICATION SHEET